

1 **EASY-TO-START STRUCTURE OF A D.C. BRUSHLESS MOTOR**

2 **Background of the Invention**

3 **1. Field of the Invention**

4 The present invention relates to an easy-to-start structure of a D.C.
5 brushless motor in which the rotor of the motor may rest in an easy-to-start
6 position when the rotor stops rotating.

7 **2. Description of the Related Art**

8 Fig. 9 of the drawings, which corresponds to Fig. 2b of U.S. Patent No.
9 4,899,075 to Hasebe issued on Feb. 6, 1990, illustrates a conventional stator
10 structure of a bi-directional brushless D.C. motor comprising a pair of stator
11 cores each having a plurality of salient poles 9a~9d each of which is shaped
12 to have a notched portion 92 in one of opposite corners, in a direction of
13 rotation of the rotor, and oriented so as to be next to the unnotched corner of
14 the stator pole adjacent thereto.

15 Fig. 10 of the drawings illustrates another conventional stator structure
16 of a D.C. brushless motor structure disclosed in Taiwan Utility Model
17 Application No. 81217854 published on Nov. 1, 1993 and entitled
18 MPROVED STATOR YOKE FOR A STATOR OF A HEAT-DISSIPATING
19 FAN MOTOR. Each of an upper stator yoke 8 and a lower stator yoke 8
20 comprises plural poles 81 on a peripheral edge thereof, each pole 81 having
21 a notched portion 82 in a side thereof.

22 The notched portions 92 and 82 in these conventional D.C. brushless
23 motor structures are designed to create an uneven magnetic force associated
24 with the permanent magnet, thereby preventing the rotor to stop in a dead
25 corner for starting and thereby allowing the rotor to be restarted.

Summary of the Invention

An object of the present invention is to provide an easy-to-start structure of a D.C. brushless motor that prevents the rotor of the motor to stop in a dead corner for starting and that allows the rotor to be restarted easily.

An easy-to-start structure for a D.C. brushless motor in accordance with the present invention comprises a base including a through-hole having an end in which a support section is provided. Plural windings and an IC control member are mounted to the base, the IC control member being located between two windings that are adjacent to each other. At least one magnetically attractive positioning member is mounted to the base and located between two windings that are adjacent to each other. A rotor comprises a shaft rotatably held by the support section and a permanent ring magnet mounted to the shaft, the permanent ring magnet having north and south poles, each of the south pole and the north pole having a strong magnetic area. The positioning member attracts and thus retains one of the strong magnetic areas of the permanent ring magnet in a position proximal to the positioning member when the rotor stops. Thus, the rotor rests in a pre-determined position not located in a dead corner for restarting.

Other objects, specific advantages, and novel features of the invention will become more apparent from the following detailed description and preferable embodiments when taken in conjunction with the accompanying drawings.

Brief Description of the Drawings

Fig. 1 is an exploded perspective view of a first embodiment of a D.C. brushless motor structure in accordance with the present invention.

Fig. 2 is a sectional view of the D.C. brushless motor structure in Fig. 1.

Fig. 3 is an exploded perspective view of a second embodiment of the D.C. brushless motor structure in accordance with the present invention.

1 Fig. 4 is a sectional view of the D.C. brushless motor structure in Fig.

2 3.

3 Fig. 5 is a sectional view taken along line 5-5 in Fig. 4.

4 Fig. 6 is an exploded perspective view of a third embodiment of the
5 D.C. brushless motor structure in accordance with the present invention.

6 Fig. 7 is a sectional view of the D.C. brushless motor structure in Fig.
7 6.

8 Fig. 8 is a sectional view taken along line 8-8 in Fig. 7.

9 Fig. 9 is a plan view of a stator core of a conventional D.C. brushless
10 motor structure disclosed in U.S. Patent No. 4,899,075.

11 Fig. 10 is a perspective view of another conventional D.C. brushless
12 motor structure disclosed in Taiwan Utility Model Application No. 81217854.

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14 **Detailed Description of the Preferred Embodiments**

15 Preferred embodiments in accordance with the present invention will
16 now be described with reference to the accompanying drawings.

17 Referring to Fig. 1, a first embodiment of a D.C. brushless motor
18 structure in accordance with the present invention generally comprises a base
19 1 and a rotor 2.

20 The base 1 is a casing having a through-hole 11. A support section 12
21 is provided in an end of the through-hole 11. The support section 12 may be
22 a bearing or shaft sleeve for rotatably holding a shaft 21 of the rotor 2. Even-
23 numbered windings 13 are securely mounted to an outer wall of the base 1 or
24 an inner wall defining the through-hole 11. An IC control means 14
25 comprising a conventional drive circuit and a Hall element is mounted on the
26 base 1. The IC control means 14 is located between two adjacent windings 13
27 and electrically connected to the windings 13. In order to allow stable rotation
28 of the rotor 2, a support element 15 is mounted on the other end of the base
29 1. The support element 15 may be directly fixed on the base 1. As shown in

1 Fig. 1, the support element 15 comprises engaging pieces 151 that are
2 respectively engaged in positioning holes 16 in the base 1. The support
3 element 15 comprises a support section 152 in the form of a bearing or shaft
4 sleeve. Of more importance, at least one positioning member 17 made of
5 magnetically attractive metal is mounted to the base 1. The positioning
6 member 17 can be of any shape, such as a cylinder, parallelepiped, or plate.
7 As illustrated in Fig. 1, the positioning member 17 is positioned in a
8 complimentary positioning hole or groove 18 in the base 1, the positioning
9 groove 18 being located between two windings 13.

10 The shaft 21 of the rotor 2 is rotatably held by the support section 12
11 of the base 1 and the support section 152 of the support element 15. A
12 permanent ring magnet 22 is mounted to the shaft 21 of the rotor 2 and
13 comprises north and south poles. The permanent ring magnet 22 comprises
14 at least two transition areas 221, each transition area 221 having a first end
15 contiguous to a north pole and a second end contiguous to a south pole. Each
16 of the north and south poles has a strong magnetic area 222 located in an
17 intermediate position between two transition areas 221. In addition, the rotor
18 2 may have blades 23 provided thereon so as to drive air to flow when the
19 rotor 2 turns, thereby forming a heat-dissipating fan.

20 As illustrated in Fig. 2, the base 1 has even-numbered windings 13
21 mounted to the outer wall thereof. The rotor 2 is received in the through-hole
22 11 of the base 1. Two ends of the shaft 21 of the rotor 2 are respectively,
23 rotatably received in the support section 12 of the base 1 and the support
24 section 152 of the support element 15. And the permanent ring magnet 23 of
25 the rotor 2 is located in a position relative to the windings 13 on the base 1.
26 The IC control means 14 detects a change in the polarities of the permanent
27 ring magnet 23 of the rotor 2 and sends a signal to alter the polarities of the
28 magnetic fields created by the windings 13, thereby driving the permanent
29 ring magnet 23 to turn by repulsive forces. When the rotor 2 stops, one of the

1 strong magnetic areas 222 of the north and south poles of the permanent ring
2 magnet 23 is attracted and thus retained in place by the magnetically
3 attractive positioning member 17 on the base 1. Thus, the strong magnetic
4 area 222 of each magnetic pole of the permanent ring magnet 23 is located
5 away from a respective winding 13 on the base 1. Namely, the transition areas
6 221 of the permanent ring magnet 23 are not proximal to and thus not face the
7 IC control means 14. As a result, when the rotor 2 is to be restarted, the IC
8 control means 14 will surely be able to detect the polarities of the permanent
9 ring magnet 23 and thus reliably restart the motor easily.

10 Fig. 3 illustrates a second embodiment of the invention comprising a
11 base 3 and a rotor 4.

12 The base 3 is a casing having a through-hole 31. A support section 32
13 is provided in an end of the through-hole 31. The support section 32 may be
14 a bearing or shaft sleeve for rotatably holding a shaft 41 of the rotor 4. Even-
15 numbered windings 33 are securely mounted to an outer wall of the base 3 or
16 an inner wall defining the through-hole 31. An IC control means 34
17 comprising a conventional drive circuit and a Hall element is mounted on the
18 base 3. The IC control means 34 is located between two adjacent windings 33
19 and electrically connected to the windings 33. In order to allow stable rotation
20 of the rotor 4, a support element 35 is mounted on the other end of the base
21 3 and has a support section 351 in the form of a bearing or shaft sleeve. Of
22 more importance, at least one positioning member 36 made of magnetically
23 attractive metal is mounted to the base 3. The positioning member 36 can be
24 of any shape, such as a disc, cube, or plate. The positioning member 36 is
25 positioned between two windings 33.

26 The shaft 41 of the rotor 4 is rotatably held by the support section 32
27 of the base 3 and the support section 351 of the support element 35. A
28 permanent ring magnet 42 is mounted to the shaft 41 of the rotor 4 and
29 comprises north and south poles. If necessary, a washer 43 made of abrasion-

1 resistant material may be mounted around the shaft 41 and located between
2 the permanent ring magnet 42 and the support section 32 of the base 3, and
3 another washer 43 made of abrasion-resistant material may be mounted
4 around the shaft 41 and located between the permanent ring magnet 42 and
5 the support section 351 of the support element 35. The permanent ring magnet
6 42 comprises at least two transition areas 421, each transition area 421 having
7 a first end contiguous to a north pole and a second end contiguous to a south
8 pole. Each of the north and south poles has a strong magnetic area 422 located
9 in an intermediate position between two transition areas 421.

10 As illustrated in Figs. 4 and 5, the base 3 has even-numbered windings
11 33 mounted to the outer wall thereof. The rotor 4 is received in the through-
12 hole 31 of the base 3. Two ends of the shaft 41 of the rotor 4 are respectively,
13 rotatably received in the support section 32 of the base 3 and the support
14 section 351 of the support element 35. And the permanent ring magnet 42 of
15 the rotor 4 is located in a position relative to the windings 33 of the base 3.
16 The IC control means 34 detects a change in the polarities of the permanent
17 ring magnet 42 of the rotor 4 and sends a signal to alter the polarities of the
18 magnetic fields created by the windings 33, thereby driving the permanent
19 ring magnet 22 to turn by repulsive forces. When the rotor 4 stops, one of the
20 strong magnetic areas 422 of the north and south poles of the permanent ring
21 magnet 42 is attracted and thus retained in place by the magnetically
22 attractive positioning member 36 on the base 3. Thus, the strong magnetic
23 area 422 of each magnetic pole of the permanent ring magnet 42 is located
24 away from a respective winding 33 on the base 3. Namely, the transition areas
25 421 of the permanent ring magnet 42 are not proximal to and thus not face the
26 IC control means 34. As a result, when the rotor 4 is to be restarted, the IC
27 control means 34 will surely be able to detect the polarities of the permanent
28 ring magnet 42 and thus reliably restart the motor easily.

1 Fig. 6 illustrates a third embodiment of the invention comprising a base
2 5 and a rotor 4.

3 The base 5 is a casing having a through-hole 51. A support section 52
4 is provided in an end of the through-hole 51. The support section 52 may be
5 a bearing or shaft sleeve for rotatably holding a shaft 41 of the rotor 4. Even-
6 numbered windings 53 are securely mounted to an outer wall of the base 5 or
7 an inner wall defining the through-hole 51. An IC control means 54
8 comprising a conventional drive circuit and a Hall element is mounted on the
9 base 5. The IC control means 54 is located between two adjacent windings 53
10 on the base 5 and electrically connected to the windings 53. In order to allow
11 stable rotation of the rotor 4, at least one rib 57 is formed on the outer wall of
12 the base 5 to prevent damage to the windings 53 or the IC control means 54
13 when a casing 56 is tightly fitted around the base 5. The casing 56 mounted
14 around the base 5 has an end beyond the base 5, and a support element 55 is
15 mounted to the end of the casing 56. The support element 55 has a support
16 section 551 in the form of a bearing or shaft sleeve. At least one positioning
17 member 561 made of magnetically attractive metal is provided on the casing
18 56 and can be of any shape, such as a disc, cube, or plate. The positioning
19 member 561 is positioned between two windings 53. In a preferred
20 embodiment, the casing 56 is made of magnetically attractive metal, and the
21 positioning member 561 is directly formed on an inner periphery of the casing
22 56 by means of pressing. Thus, the positioning element 561 is more proximal
23 to the permanent ring magnet 42 of the rotor 4 than the inner periphery of the
24 casing 56 is.

25 The shaft 41 of the rotor 4 is rotatably held by the support section 52
26 of the base 5 and the support section 551 of the support element 55. The
27 permanent ring magnet 42 is mounted to the shaft 41 of the rotor 4 and
28 comprises north and south poles. The permanent ring magnet 42 comprises
29 at least two transition areas 421, each transition area 421 having a first end

1 contiguous to a north pole and a second end contiguous to a south pole. Each
2 of the north and south poles has a strong magnetic area 422 located in an
3 intermediate position between two transition areas 421.

4 As illustrated in Figs. 7 and 8, the base 5 has even-numbered windings
5 53 mounted to the outer wall thereof. The rotor 4 is received in the through-
6 hole 51 of the base 5. Two ends of the shaft 41 of the rotor 4 are respectively,
7 rotatably received in the support section 52 of the base 5 and the support
8 section 551 of the support element 55. And the permanent ring magnet 42 of
9 the rotor 4 is located in a position relative to the windings 53 of the base 5.
10 The IC control means 54 detects a change in the polarities of the permanent
11 ring magnet 42 of the rotor 4 and sends a signal to alter the polarities of the
12 magnetic fields created by the windings 53, thereby driving the permanent
13 ring magnet 42 to turn by repulsive forces. When the rotor 4 stops, one of the
14 strong magnetic areas 422 of the north and south poles of the permanent ring
15 magnet 42 is attracted and thus retained in place by the magnetically
16 attractive positioning member 561 on the casing 56. Thus, the strong
17 magnetic area 422 of each magnetic pole of the permanent ring magnet 42 is
18 located away from a respective winding 53 on the base 5. Namely, the
19 transition areas 421 of the permanent ring magnet 42 are not proximal to and
20 thus not face the IC control means 54. As a result, when the rotor 4 is to be
21 restarted, the IC control means 54 will surely be able to detect the polarities
22 of the permanent ring magnet 42 and thus reliably restart the motor easily.

23 The easy-to-start D.C. brushless motor structure in accordance with the
24 present invention provides a magnetically attractive positioning member
25 between any two of the windings as well as an IC control means that is
26 capable of detecting the polarities of the permanent ring magnet of the rotor,
27 such that when the rotor stops, one of the strong magnetic areas of the
28 permanent ring magnet of the rotor is attracted by the magnetically attractive
29 positioning member and thus retained in a place not facing the IC control

means. Thus, it is impossible for the transition areas of the permanent ring magnet to be located in a position proximal to the IC control means. As a result, when restarting is required, the IC control means will always be capable of detecting the polarities of the permanent ring magnet of the rotor and thus allow the rotor to be restarted easily.

Although the invention has been explained in relation to its preferred embodiment as mentioned above, it is to be understood that many other possible modifications and variations can be made without departing from the scope of the invention. It is, therefore, contemplated that the appended claims will cover such modifications and variations that fall within the true scope of the invention.